

INSTALLATION INSTRUCTIONS

DRIVELINE COMBO 2024+ XP1000 4 SEAT



TOOLS REQUIRED

Jack stands
Jack
Bearing puller
Bearing press
15mm 17mm 13mm wrench
10mm 12mm 13mm 15mm
17mm socket
T40 torx
6mm Allen wrench
Torque wrench
2 or 3 jaw gear puller
1.5" x 8" pipe/sleeve
Hammer



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REMOVAL OF OE CARRIER BEARING

REMOVAL STEP 1:

Remove the skid plates, lift rear tires off the ground & secure with jack stands on the frame.

REMOVAL STEP 2:

Loosen 2X allen 6mm from the pinch clamp on the driveline at the transmission.

REMOVAL STEP 3:

Remove the safety hoop from the driveline (T40). You will re-install this later so note the position & orientation.

REMOVAL STEP 4:

Remove 2X 15mm socket carrier bearing bolts.

REMOVAL STEP 5:

Remove the rear section of the driveline from the vehicle including the carrier bearing and carrier bearing hardware. The front section of the driveline does not need to be removed.

REMOVAL STEP 6:

Disconnect the front section of the driveline from the front differential. Remove the front section of the driveline from the vehicle.

INSTALLATION OF SANDCRAFT CARRIER BEARING

INSTALLATION STEP 1:

Install the front section of the SANDCRAFT driveline into the vehicle the same way you removed the OE front section. Use the supplied throughbolt and threadlocker to fasten at the Differential. This is a metal locking nut.

INSTALLATION STEP 2:

Now install the rear section of the SANDCRAFT driveline into the vehicle using the same steps from when removed the OE Driveline. NOTE: Leave the Carrier Bearing baseplate off the assembly off at this time.

INSTALLATION STEP 3:

Align the splines with the front and rear and connect the rear driveline to the front driveline.

INSTALLATION STEP 4:

Connect the rear driveline to the transmission output.

INSTALLATION STEP 5:

Install Carrier Bearing Base Plates and hardware 25 ft. lbs. torque. Follow the supplied diagram for stacking order.



INSTALLATION STEP 6:

Re install the safety hoop, follow manufacturer torque specs.

INSTALLATION STEP 8:

Lower the vehicle and re install skid plates.

**PLEASE CONTACT US AT (480)-539-4438 OR
SANDCRAFT@SANDCRAFTMOTORSPORTS.COM
IF YOU HAVE ANY QUESTIONS.**

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